

TPM-Lite Specifications

Process requirements tube tolerance on I/D	+/-0.25mm
Minimum tube diameter:	22mm (7/8")
Maximum tube diameter:	76.2mm (3")
Minimum wall thickness:	0.5mm (25ga.)
Maximum wall thickness:	2.0mm (14ga.)
Minimum punch diameter:	2mm (5/64")
Maximum punch diameter:	4mm (5/32")
Minimum tube length:	100mm (4")
Maximum tube length:	680mm (26")
Maximum punching speed:	2,500 holes/min
Number of punches in head:	8
Tube Materials	
Mild steel:	Yes
Stainless steel:	Yes
Non-ferrous metals:	Consult factory
Power Configuration	
US:	480V/60Hz 3Ph 30A
Euro:	380V/50Hz 3Ph 30A
Machine dimensions (mm) including electrical cabinet:	L1150 x W785 x H1425
Machine weight:	370kg (815lb)