

TL5E Specifications

Process requirements tube tolerance on I/D	+/-0.25mm
Minimum tube diameter:	38mm (1.5")
Maximum tube diameter:	76.2mm (3") standard 127mm (5") by request
Minimum wall thickness:	0.8mm (22ga.)
Maximum wall thickness:	1.6mm (16ga.)
Main cutter linear speed:	38.1m (125') per minute
Maximum louver length:	820mm (32")
Teeth per cutter wheel	10,16,18,24 (standard sizes)
Tube Materials	
Mild steel:	Yes
Stainless steel:	Yes
Non-ferrous metals:	Consult factory
Power Configuration	
US:	480V/60Hz 3Ph 30A
Euro:	380V/50Hz 3Ph 30A
Machine dimensions (mm):	L1000 x W695 x H1200 (standard)
Machine weight:	370kg (815lb)